CUSHION CONSTRUCTION

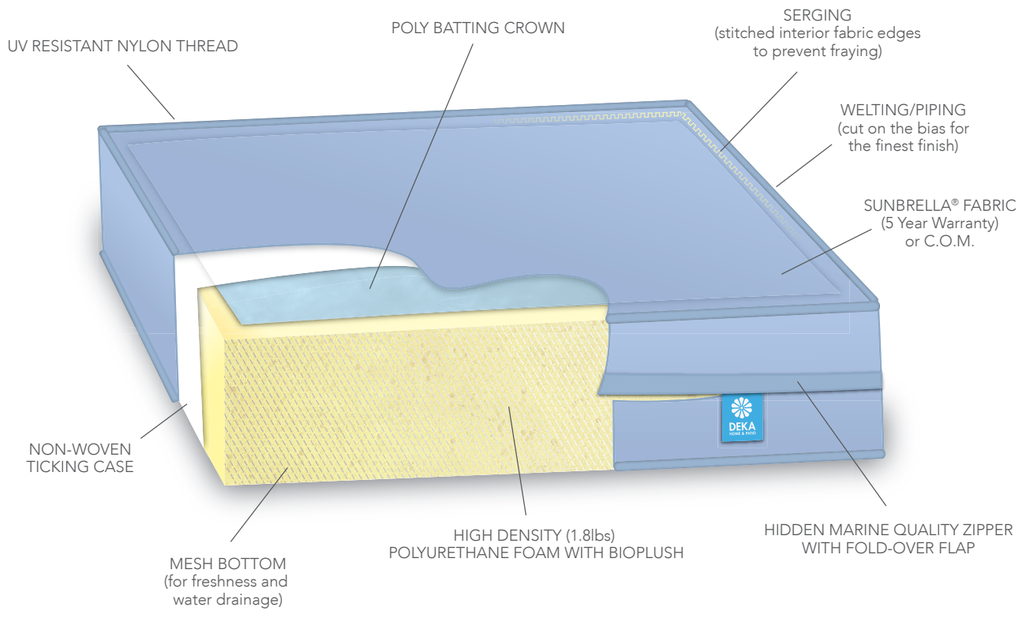
Standard seat cushions are filled with 1.8lb high-density poly foam, wrapped with 1" polyester batting for loft and softness. Standard back cushions are filled with loose blown fiber, wrapped with 2" polyester batting to maintain shape and support.

All cushion covers are made using extremely durable and rust free marine grade zippers and are sewn using matching nylon thread for increased durability.

CUSHION CONSTRUCTION CHART

GRADE	FOAM	BATTING	WATER REPELLENT	COVER
Value	Low Density	Yes	No	No Zipper
Standard	High Density	Yes	No	Zipper
Premium	High Density	Yes	Yes	Zipper
Ultra	Quick Dry	Yes	No	Zipper

CROSS-SECTION OF CUSHION





STANDARD AND OPTIONAL CUSHION FEATURES

FEATURE	PERFORMANCE	STANDARD	OPT	PRICE
Sunbrella Furniture Fabric	Durable, stain and water repellent, UV treated.	❁		Varies by fabric grade
Various Designer Fabrics	Available for indoors and out, acrylic and polyester outdoor fabrics treated for outdoor use, additional fashionable options		❁	Varies by fabric grade
High Density (1.8lbs) Polyurethane Foam with BioPlush	Greater comfort, support and durability. Low odour emission and renewable. Other densities available upon request.	❁		Included Varies by grade
Dacron Foam	Economical and fast drying, low density.		❁	Custom Quote
Reticulated Foam	High density and extremely porous for fast drying to prevent mold and mildew.		❁	Custom Quote
Loose Blown Fiber	Used in back cushions for greater comfort and support. Drains water quickly to prevent mold and mildew.	❁		Included
Poly Batting Crown	Adds loft and comfort to overall cushion look and feel.	❁		Included
UV Resistant Nylon Thread	Fade resistant and durable for strong cushion construction.	❁		Included
Marine Quality Zipper	Stays rust free from exposure to sun and water.	❁		Included
PVC Mesh Bottom	Sewn on bottom of seat cushion for faster drying time.		❁	Custom Quote
Non-Woven Ticking Case	Wrapped around foam and batting for extra layer of protection against water. Easy to remove fill for cleaning.		❁	5% for seat 5% for back Add to Grade A
Welt/Piping	Design feature to enhance shapes and styles.		❁	10% Single 20% Double
Serging	Prevents fraying of fabric edges during laundering.		❁	Add 5% to Grade A
Sunbrella Acrylic Fringe	Adds custom look and design to any pillow.		❁	Custom Quote
C.O.M.	Customer's own material (fabric).		❁	Less 20% from Grade A
Cushion Cover Only	Customer to provide and stuff own foam/fill.		❁	Less 15% from Grade A
C.O.F.	Customer's own foam/fill – stuffing required.		❁	Less 10% from Grade A
Nanotex Treatment	Treat any fabric to be highly water and stain repellent.		❁	Custom Quote
CRYPTON Fabric	High performance super fabrics for indoors and out.		❁	Custom Quote



HOW TO ORDER

Orders can be placed by fax or e-mail and must be on the PFP Purchase Order Form.

For custom orders, please use the Custom Order Form and fill in all pertinent information, as well as the PFP Purchase Order Form. The Custom Order form can also be used to request custom order quotes.

DEKA HOME AND PATIO WARRANTY INFORMATION

DEKA warrants quality and craftsmanship of cushions for a period of 1 year from the original invoice date of purchase. It does not include commercial use or normal fading of fabrics and other natural disasters and damages from animals and other rodents. This warranty is limited to normal use and proper care by the purchaser.

CANCELLATION/RETURN POLICY

Custom and made to order cushions are non-returnable and non-refundable so please ensure that the customer is certain about their choice of fabric and part/fabric numbers and cushion dimensions are entered correctly.

Please inspect the cushions carefully upon receiving and contact us immediately if there are any problems with your order at 1-888-595-5507 or 1-905-608-2828.

We will take immediate steps to fix any defects in the material or workmanship and return the cushions in a timely manner.

All valid custom cushion returns, repairs or alterations can only be made within 30 days from receiving date.

DEKA HOME & PATIO 3495 Laird Rd. Unit 10, Mississauga, ON L5L 5S5
Tel: 905-608-2828 Toll: 888-595-5507 Fax: 888-535-9137
info@dekahomeandpatio.com **www.dekahomeandpatio.com**



CUSHION INFORMATION

DEKA Cushions are made using only premium-quality fabrics and materials. Each cushion is built with care and a vigorous attention to detail to ensure they withstand the elements.

We offer over 300 choices in outdoor textiles from Sunbrella®, Robert Allen, Maxwell Fabrics and other outdoor fabric manufacturers, that dry fast, won't fade, resistant to water, oils and stains, and resistant to damage caused by UV rays and mildew.

At DEKA, all our cushions are manufactured with a high density polyurethane foam with BioPlush, and that's just our standard feature. Your clients are welcome to upgrade to the quality of a reticulated foam for peace of mind and comfort. Each cushion is handmade and finished with care, where no detail is overlooked, to ensure that your customer enjoys their outdoor furniture season after season.

Discover the difference of DEKA versus out-of-the-box products.

FOAM & CUSHION FACTS

While a designer outdoor fabric can add the decorative detail along with elements of protection; a good quality foam can add to the longevity of a cushion.

When selecting foam grades, the key performance indicator is density, which determines the level of comfort, support and durability.

DEKA offers a series of foam grades that are best suited for outdoor cushions and can vary in price.

Our **Standard Outdoor cushions** are filled with upholstery grade, high density poly foam, wrapped with a layer of polyester batting for extra loft and comfort. This type of foam is not recommended to be left outdoors uncovered during rain or through the winter months

For customers who prefer less maintenance and greater value, we also offer a dense Polyester fiber called **Dacron** that is equivalent to 1.4lb density foam and is more permeable than regular foam and therefore, dries a lot faster and is better suited for cushions that will primarily be left outdoor. This type of fill is not recommended for cushions that will have high usage because it is lower in density.

Ultimately, the best fill option for outdoor cushions that will be left outside in uncovered areas is **Reticulated foam**. This type of foam is extremely porous and allows the water to drain through while still providing durability and comfort because it is high density. Reticulated foam is manufactured with a built-in fungicidal additive that inhibits fungus and mildew growth to prevent stains, bacteria growth and foul odour.